



**HIGH SPEED AUTOMATIC SPINDLE  
Parts List**

<b>REF. NO.</b>	<b>PART NO.</b>	<b>DESCRIPTION</b>	<b>QTY</b>
1	F701	Pulley Nut	1
2	F702	High Speed Pulley for F031 – Small, Black	1
	F703	High Speed Pulley for F030 – Small, Silver	1
3	F706	Low Speed Pulley for F031 – Large, Black	1
	F707	Low Speed Pulley for F030 – Large, Silver	1
4	F710	Rear Case Nut	1
5	F712	Rear Shaft	1
6	F714	Bearing	4
7	F715	Spacer, Outer Rear	1
8	F716	Spacer, Inner Rear	1
9	F720	Case, Rear Bearing Assembly	1
10	F725	Rear Clutch with Lining	1
11	F836	Front Clutch	1
12	F837	Case, Front Bearing Assembly	1
13	F838	Spacer, Inner Front	1
14	F840	Spacer, Outer Front	1
15	F841	Front Case Bolt	1
16	F844	Front Shaft	1
17	F845	Collet Adjusting Screw	1
18	F106	Collet 3/32"	1
19	F846	Compression Spring	1
20	F848	Collet Body	1
21	F849	Brake	1
22	F850	Blank Tool	1
23	F155	Collet Wrench	1
24	F927	Set Screw 10/32 x 3/16"	1
25	F928	Cam	1
26	F930	Handle	1
27	F931	Handle Sleeve	1
28	F932	Screw 10/32 x 1/2" Flat Head	1
29	F934	Cam Sleeve	1
30	F935	Hole Cover	1
31	F936	Spindle Housing	1
32	F938	Special Set Screw	1
33	F939	Push Rod	1
34	F940	Clutch Spring	1
35	F941	Plug	1
36	F944	Washer	
37	F945	Screw 6/32 x 1/4"	1
38	T013	Rubber Bushing	4
39	T012	Mount Tube	2
40	T015	Washer	2
41	T014	Screw 10/32 x 1-1/2"	2
42	F718	Bearing Disc Spring	2
<b>ASSEMBLIES</b>			
	F700	Rear Case Assembly Complete	1
	F800	Front Case Assembly Complete	1
	F900	Spindle Housing Assembly Complete	1
	T011	Mount Tube Assembly Complete	2